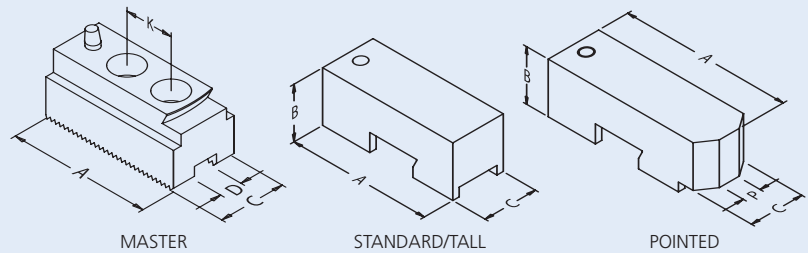


Quick Change Soft Top Jaw System

- High Repeatability (0.020mm)
- Stable & Secure System
- Low profile Master Jaw
- Large Clamping Range Possible
- Changed in Seconds
- Other types available to order



To suit • 1.5mm x 60° Metric Serrated Power Chucks

The TEC Quick Change Jaw system consists of a hardened intermediate jaw, which is mounted to and normally stays on the chuck base jaws. This intermediate jaw has a unique mounting for inexpensive top jaws. A set of top jaws can be exchanged for a different set in a few seconds with only the simple push of a button. Jaws can be quickly interchanged with high levels of repeatability so providing all the advantages of a quick-change chuck but at a fraction of the cost.

Master Jaws

THAME PART No.	A	B	C	D	K	SERRATIONS	CHUCK Ø
QK 06	57.0	23.0	30.0	12.0	20.0	1.5mm x 60°	165mm
QK 08	67.5	27.5	31.8	14.0	25.0		200mm
QK 10	79.5	34.5	40.0	16.0	30.0		250mm
QK 12	85.5	34.5	50.0	18.0	30.0		315mm
QK 13	85.5	34.5	50.0	21.0	30.0		315mm
QK 15	116.0	45.0	63.5	22.0	43.0		380mm

Soft Top Jaws

THAME PART No.	JAW TYPE	A	B	C	P	FITS MASTER JAWS
QS 06	STANDARD	72	35	30		QK06
QT 06	TALL	72	50	30		QK06
QL 06	POINTED	80	35	30	6	QK06
QS 08	STANDARD	90	40	35		QK08
QT 08	TALL	90	60	35		QK08
QL 08	POINTED	105	40	35	6	QK08
QS 10	STANDARD	100	40	40		QK10
QT 10	TALL	100	60	40		QK10
QL 10	POINTED	120	40	40	8	QK10
QS 12	STANDARD	110	50	50		QK12, QK13
QT 12	TALL	110	80	50		QK12, QK13
QL 12	POINTED	135	50	50	10	QK12, QK13
QS 15	STANDARD	130	80	60		QK15



THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com