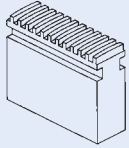


Scroll Jaws Soft & Hard

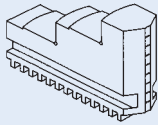
Page



Soft Scroll Jaws

- For manual chucks

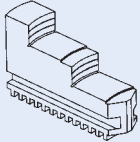
128 - 130



Hard Inside Jaws

- For manual chucks

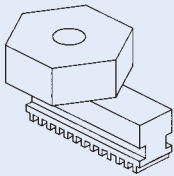
128 - 130



Hard Outside Jaws

- For manual chucks

128 - 130



Indexahex System

- For manual chucks

131

| | Soft Scroll Jaws | Hard Inside Jaws | Hard Outside Jaws | Indexahex System |
|---------------|------------------|------------------|-------------------|------------------|
| | Page | Page | Page | Page |
| EMCO | 129 | | | |
| PRATT BURNERD | 128, 130 | 128, 130 | 128, 130 | 131 |
| RÖHM | 129 | 129 | 129 | |
| T de G | 129 | 129 | 129 | |
| TOOLMEX-BISON | 128 | 128 | 128 | 131 |

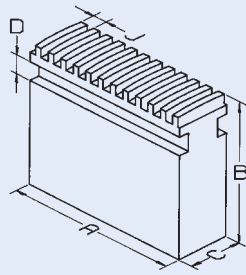
THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

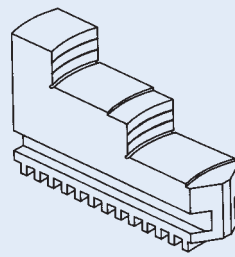
Scroll Jaws Soft and Hard

For Manual Scroll Chucks

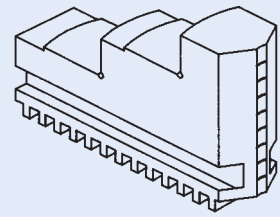
Material: Steel
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Bison & Toolmex 3500, 3700 Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|---------|-----|----|----|----|----|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 80 | 32 | 35 | 11 | 6 | 4 | 0.3 | EN08 | | |
| 100 | 42 | 35 | 15 | 6 | 6 | 0.5 | EN10 | | |
| 125 | 51 | 38 | 20 | 8 | 7 | 0.8 | EN 13 | | |
| 160 | 70 | 51 | 20 | 8 | 8 | 1.3 | EN 16 | | |
| 200 | 85 | 57 | 25 | 10 | 8 | 2.5 | EN 20 | | |
| 250 | 105 | 70 | 28 | 12 | 9 | 4.2 | EN 25 | | |
| 315 | 127 | 76 | 32 | 12 | 10 | 6.3 | EN32 | | |
| 400 | 145 | 90 | 36 | 14 | 12 | 9.0 | EN40 | | |

AVAILABLE ON REQUEST

To suit • Pratt Burnerd Standard & Super Precision Metric Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|---------|-----|-----|----|----|----|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 80 | 37 | 40 | 10 | 5 | 6 | 0.3 | EK 08 | EF 08 | EG08 |
| 100 | 42 | 35 | 14 | 7 | 6 | 0.4 | EK 10 | EF 10 | EG 10 |
| 125 | 53 | 38 | 16 | 7 | 6 | 0.7 | EK 13 | EF 13 | EG 13 |
| 160 | 68 | 45 | 18 | 7 | 6 | 1.2 | EK 16 | EF 16 | EG 16 |
| 200 | 78 | 50 | 22 | 8 | 8 | 2.0 | EK 20 | EF 20 | EG20 |
| 250 | 100 | 70 | 25 | 8 | 8 | 3.8 | EK 25 | EF 25 | EG25 |
| 315 | 124 | 75 | 32 | 12 | 10 | 6.3 | EK 32 | EF 32 | EG32 |
| 400 | 154 | 89 | 32 | 12 | 12 | 9.5 | EK 40 | EF 40 | EG40 |
| 500 | 190 | 100 | 42 | 15 | 12 | 18.7 | EK50 | EF50 | EG50 |

To suit • Pratt All Steel (Type 78) 3 & 4 Jaw Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|---------|-----|----|-------|-------|------|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 230 | 89 | 70 | 25.40 | 9.52 | 8.46 | 3.4 | ELL | | NOT AVAILABLE |
| 310 | 108 | 76 | 30.15 | 11.43 | 8.46 | 5.3 | ELO | | AVAILABLE |

For 80, 100, 160, 190, 270 & 400mm Chucks please use range above which are interchangeable.

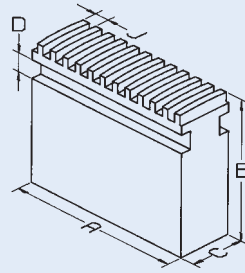
THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

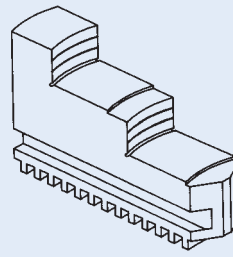
Scroll Jaws Soft and Hard

For Manual Scroll Chucks

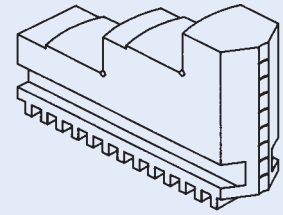
Material: Steel
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Emco Forte, Super & Ultra Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|------------|-----|----|------|------|----|------------------|----------------|---------------------|----------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 160 | 66 | 51 | 19.8 | 8.4 | 8 | 1.5 | EP 16 | NOT AVAILABLE | |
| 200/230 | 82 | 70 | 26.0 | 10.0 | 8 | 3.0 | EP 20 | | |
| 250 | 100 | 70 | 25.8 | 10.4 | 10 | 4.0 | EP 25 | | |
| 315/400 | 120 | 80 | 32.0 | 12.0 | 10 | 7.0 | EP 32 | | |

To suit • Röhms ZS & ZG Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|-------------|-----|----|----|----|----|------------------|----------------|-------------------------|----------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 125 | 52 | 40 | 18 | 7 | 6 | 0.9 | EH12 | AVAILABLE ON REQUEST | |
| 140/160 | 61 | 51 | 18 | 7 | 8 | 1.1 | EH 16 | | |
| 200 | 69 | 57 | 20 | 8 | 8 | 1.6 | EH 20 | | |
| 250 | 90 | 70 | 24 | 10 | 10 | 3.0 | EH 25 | | |
| 315/350/400 | 130 | 76 | 34 | 15 | 10 | 7.2 | EH 32 | | |

To suit • T De G Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|------------|-----|----|----|------|----|------------------|----------------|-------------------------|----------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 85 | 34 | 25 | 12 | 5.0 | 4 | 0.3 | FS 08 | AVAILABLE ON REQUEST | |
| 110 | 47 | 32 | 15 | 6.5 | 5 | 0.4 | FS 10 | | |
| 135 | 56 | 45 | 18 | 8.0 | 6 | 1.0 | FS 14 | | |
| 160 | 67 | 51 | 22 | 9.0 | 7 | 1.4 | FS 16 | | |
| 200 | 77 | 57 | 25 | 10.5 | 8 | 2.6 | FS 20 | | |
| 250 | 95 | 64 | 32 | 12.5 | 10 | 4.6 | FS 25 | | |
| 315 | 115 | 76 | 40 | 14.0 | 12 | 8.2 | FS 32 | | |
| 400 | 140 | 89 | 40 | 14.0 | 12 | 11.8 | FS 40 | | |

Scroll Jaws
Soft & Hard

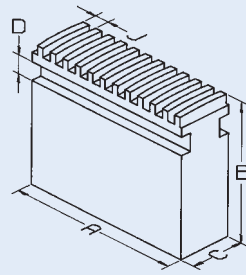
THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

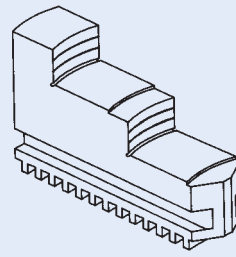
Scroll Jaws Soft and Hard

For Manual Scroll Chucks

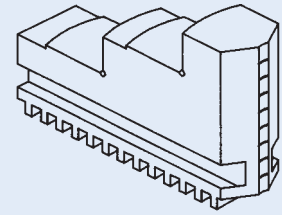
Material: Steel
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Pratt Burnerd Standard, Super Precision & Griptru Imperial Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|-------------|-----|----|-------|-------|-------|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 80 | 32 | 32 | 9.40 | 4.85 | 4.24 | 0.2 | EJB | EMB | EOB |
| 100 | 41 | 35 | 14.10 | 4.85 | 5.08 | 0.4 | EJC | EMC | EOC |
| 125 | 51 | 40 | 15.75 | 8.03 | 6.35 | 0.5 | EJE | EME | EOE |
| 160 | 70 | 44 | 18.79 | 8.03 | 6.35 | 1.2 | EJG | EMG | EOG |
| 200 | 76 | 57 | 20.62 | 9.53 | 8.46 | 1.9 | EJJ | EMJ | EOJ |
| 250 | 102 | 70 | 25.40 | 11.1 | 8.46 | 3.8 | EJM | EMM | EOM |
| 315 | 114 | 70 | 28.19 | 12.88 | 8.46 | 4.7 | EJP | EMP | EOP |
| 380 | 127 | 76 | 30.15 | 11.43 | 10.16 | 6.2 | EJQ | EMQ | EOQ |
| 460/535/610 | 146 | 90 | 38.10 | 14.3 | 12.7 | 10.6 | EJR | EMR | EOR |

To suit • Pratt/Hardinge Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|---------|----|----|-------|------|------|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 125 | 44 | 35 | 14.10 | 4.85 | 6.35 | 0.4 | ELF | NOT AVAILABLE | |

To suit • Pratt Old Type Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|---------|----|----|-------|------|------|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 150 | 63 | 44 | 18.39 | 8.03 | 8.46 | 1.11 | ELH | NOT AVAILABLE | |

For 190 to 400mm Chucks please use all steel range above which are interchangeable.

To suit • Burnerd Scroll Chucks

| CHUCK Ø | A | B | C | D | J | WEIGHT Kg/Set | THAME PART No. | | |
|-------------|-----|----|-------|-------|------|---------------|----------------|------------------|-------------------|
| | | | | | | | SOFT JAWS | HARD INSIDE JAWS | HARD OUTSIDE JAWS |
| 190/200/230 | 76 | 57 | 25.02 | 9.70 | 8.46 | 2.4 | ELI | NOT AVAILABLE | |
| 270/305 | 102 | 76 | 31.37 | 12.88 | 8.46 | 5.2 | ELN | AVAILABLE | |

For 80, 100, 125 & 160mm Chucks please use standard range above which are interchangeable.

THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

Scroll Jaws
Soft & Hard

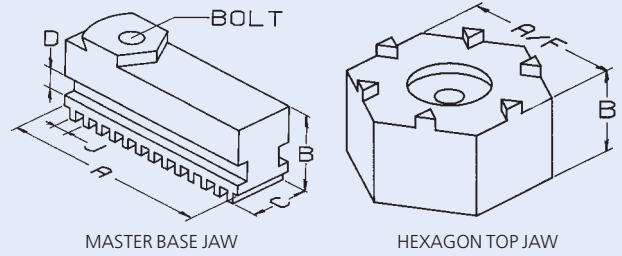
Scroll Jaw Indexahex System

Suitable for Manual Scroll Chucks

Master Base Jaws

Material: Steel

- Soft Jaws 080M15



To suit • Pratt Burnerd 3 Jaw Standard & Super Precision Metric Scroll Chucks

| THAME PART No. | C | D | J | WEIGHT Kg/Set | CHUCK Ø | TAKE HEXAGON TOP JAW TYPE |
|----------------|----|----|----|---------------|---------|---------------------------|
| FR 16 | 18 | 7 | 6 | 0.8 | 160 | FQ 13 |
| FR 20 | 22 | 8 | 8 | 1.1 | 200 | FQ20 |
| FR 25 | 25 | 8 | 8 | 1.7 | 250 | FQ20 |
| FR 32 | 32 | 12 | 10 | 2.7 | 315 | FQ32 |

To suit • Bison & Toolmex 3500, 3700 Scroll Chucks

| THAME PART No. | C | D | J | WEIGHT Kg/Set | CHUCK Ø | TAKE HEXAGON TOP JAW TYPE |
|----------------|----|----|----|---------------|---------|---------------------------|
| FP16 | 20 | 8 | 8 | 1.0 | 160 | FQ 13 |
| FP20 | 25 | 10 | 8 | 1.3 | 200 | FQ20 |
| FP25 | 28 | 12 | 9 | 1.9 | 250 | FQ20 |
| FP32 | 32 | 12 | 10 | 2.7 | 315 | FQ32 |

To suit • Pratt Burnerd 3 Jaw Standard, Super Precision & Griptru Imperial Scroll Chucks

| THAME PART No. | C | D | J | WEIGHT Kg/Set | CHUCK Ø | TAKE HEXAGON TOP JAW TYPE |
|----------------|-------|-------|------|---------------|---------|---------------------------|
| FO 13 | 15.75 | 8.03 | 6.35 | 0.5 | 125 | FQ 13 |
| FO 16 | 18.79 | 8.03 | 6.35 | 0.8 | 160 | FQ 16 |
| FO 20 | 20.62 | 9.53 | 8.46 | 1.0 | 200 | FQ20 |
| FO 25 | 25.40 | 11.10 | 8.46 | 1.8 | 250 | FQ25 |
| FO 32 | 28.19 | 12.88 | 8.46 | 2.2 | 315 | FQ32 |

• Hexagon Top Jaws

| THAME PART No. | A/F | B | WEIGHT Kg/Set |
|----------------|-----|----|---------------|
| FQ 13 | 40 | 25 | 0.8 |
| FQ 16 | 60 | 30 | 1.8 |
| FQ20 | 60 | 35 | 2.0 |
| FQ25 | 80 | 40 | 4.3 |
| FQ32 | 80 | 45 | 5.1 |



THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England

Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699

E-mail: sales@thameworkholding.com Web: www.thameworkholding.com