

Serration Cleaning Plate



Serration plates are available in three standard types, each supplied in a wooden case with a tube of lapping paste.

- Allows quick and easy cleaning and deburring of serrated chuck jaws.
- Improved accuracy of mounting to base jaws.
- Extends the working life and precision of the top jaws.
- Keeps jaw serrations in perfect condition.
- Different serration type on both sides of the plate.

Simply apply lapping paste and guide jaw onto serrations on plate, move jaw back and forth until serrations are in top condition.

THAME PART No.	SERRATION TYPE
ES96	1/16" x 90° and reverse 1.5mm x 60°
ES99	1/16" x 90° and reverse 3/32" x 90°
ES66	1.5mm x 60° and reverse 3mm x 60°

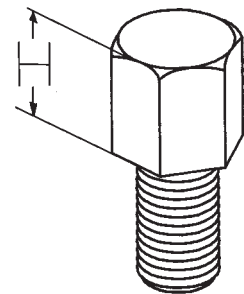
Workpiece Height Pins

- Material En32 Hardened & Ground
- Workpiece Height Pins are for use with Adjustagrip hard jaws or special jaws requiring a workpiece height location.

Height Pins of a different height or Thread are available on request.



THAME PART No.	H	WIDTH ACROSS FLATS	THREAD	SUITS ADJUSTAGRIP JAW RANGES
IT05	5	10	M6	LA, LB, MA, MB
IT10	10			
IT15	15			LY10 TO LY35
IT20	20			
IU05	5	13	M8	LC, LD, LE, LF, MC, MD, ME, MF
IU10	10			
IU15	15			LY40 TO LY55
IU20	20			
IU25	25			



Quick Jaw Change Base Jaw Bolts

THAME PART No.	BOLT SIZE	TO SUIT BASE JAW TYPE
QA12	M8 x 1 x 20	MFG 160, MFG 200
QA32	M12 x 1.5 x 30	MFG 250
QA33	M12 x 1.5 x 35	MFG 315
QA54	M16 x 1.5 x 40	MFG 400
QB12	M8 x 20	GBK 140, GBK 160, GBK 200
QB31	M12 x 25	GBK 250, GBK 315
QB32	M12 x 30	GBK 400
QB55	M16 x 45	GBK 500, GBK 630



THAME WORKHOLDING

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